

Hydrogen production by dry reforming of kerosene using microwave plasma

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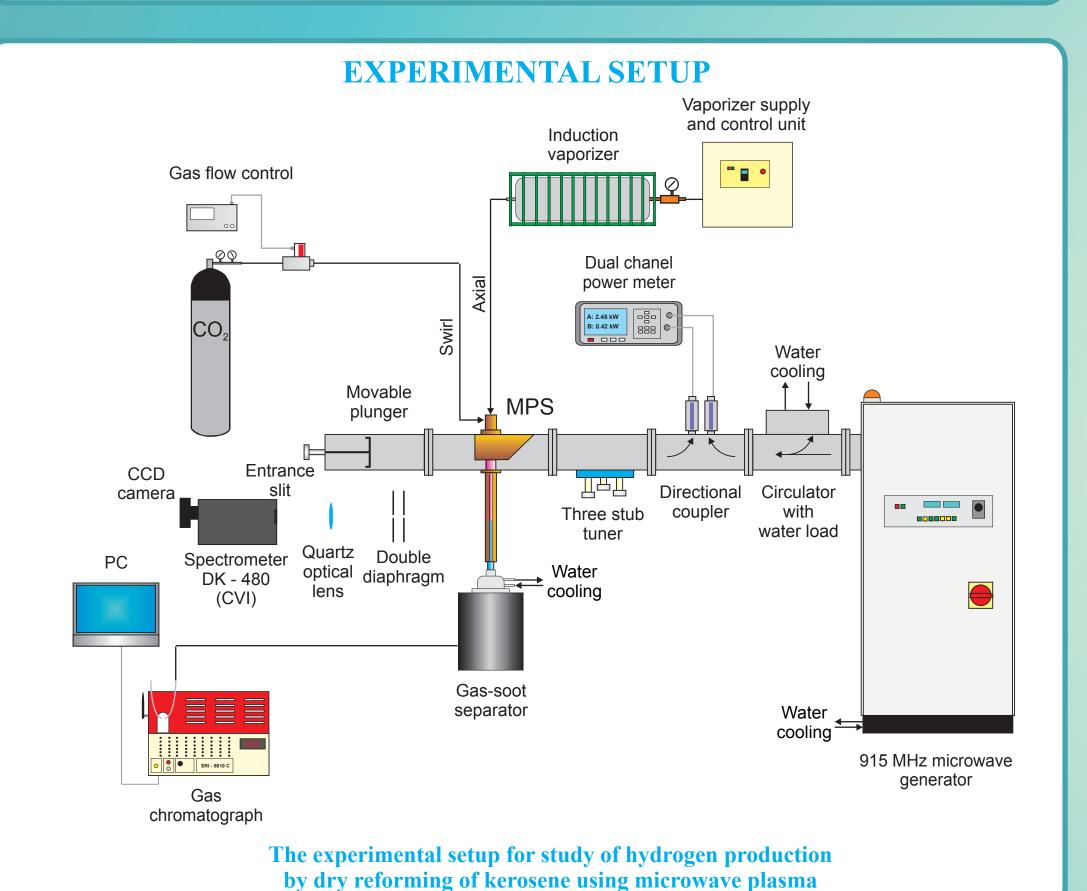
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MOTIVATION

- The greenhouse effect from CO₂ emissions exhorts searching of new energy sources meeting the requirements of being environment-friendly.
- Hydrogen is a promising future energy carrier.
- Alternative plasma technologies are very promising for hydrogen production using hydrocarbons conversions [1].
- The rotational temperature of heavy species (assumed to be close to gas temperature) was up to 5500 K (for plasma without additios).
- High temperature of microwave plasma in carbon dioxide [2] and stable operation of the microwave plasma source encouraged us for performing tests of the hydrogen production via conversion of heavier liquid hydrocarbons.

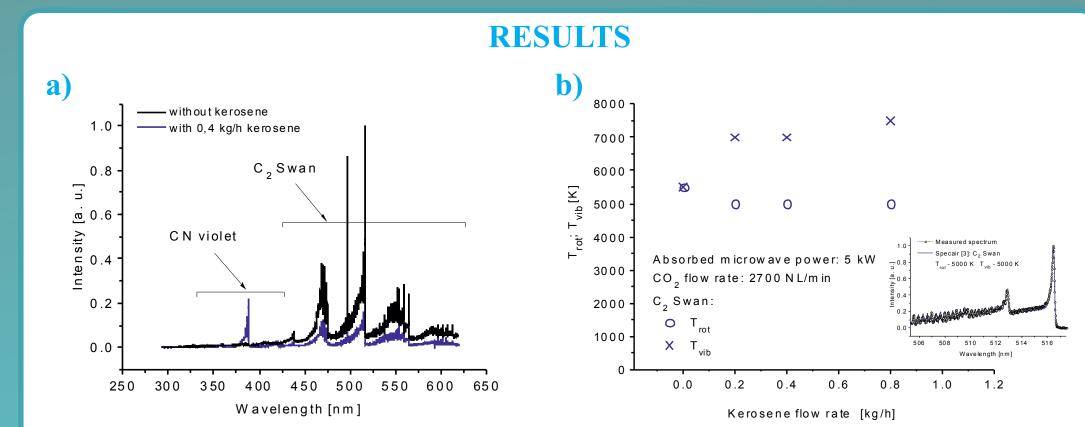
MICROWAVE PLASMA SOURCE (MPS) **TECHNOLOGY MICROWAVES GAS FLOW** Waveguide-suplied Frequency: 915 MHz CO₂ swirl flow rate: 2700 NL/h Nozzleless Powers: 4000 - 6000 W Cylindrical type Kerosene vapour axial flow rate: 0.2-1.2 kg/h Plasma igniter Vapour inlet (axial flow) [mm] Working gas inlet Working gas inlet Distance BW 001 (swirl flow) (swirl flow) Reduced height Tapered section section To movable short Microwaves 200 Waveguide WR 975 Cylindrical brass Quartz cylinder Microwave plasma Gas outlet

The sketch of MPS

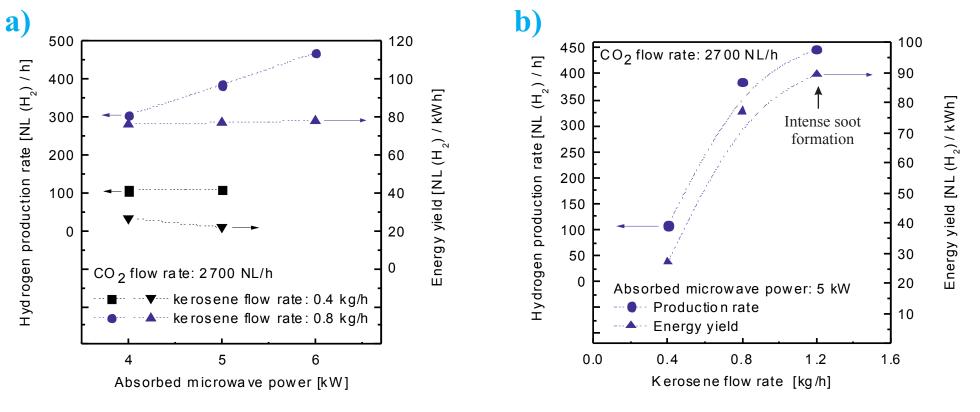


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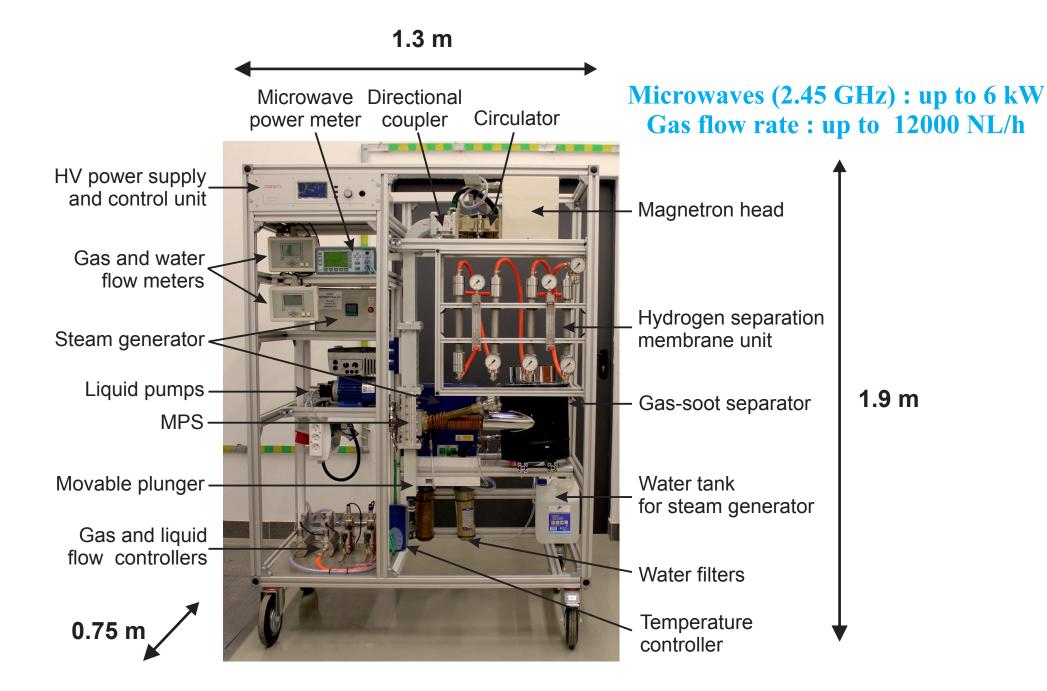


Measured emission spectra of CO_2 plasma without and with addition of kerosene vapour (a) and the rotational and vibrational temperatures of the C_2 molecule as a function of kerosene flow rate (b) $(P_A-5 \, kW, CO_2 \, flow \, rate - 2700 \, NL/h, 10 \, mm \, below \, the \, waveguide).$



Hydrogen production rate and energy yield of hydrogen production as a function of absorbed microwave power at CO_2 flow rate -2700 NL/h (a) and as a function of kerosene flow rate at CO_2 flow rate -2700 NL/h and absorbed microwave power P_A-5kW (b).

PROTOTYPE OF MICROWAVE PLASMA MODULE FOR HYDROGEN PRODUCTION FROM HYDROCARBONS



Microwave plasma method	Hydrogen production rate NL(H ₂)/h [g(H ₂)/h]	Energy yield NL(H ₂)/kWh[g(H ₂)/kWh]
CO ₂ + H ₂ O +CH ₄ (combined steam reforming)	2300 [192]	515 [42.9]
$N_2 + C_2H_5OH$ (thermal decomposition)	1150 [95.7]	267 [22.2]
CO ₂ + C ₃ H ₇ OH (dry reforming)	1116 [92.9]	223 [18.6]

SUMMARY

- The rotational temperature of heavy species (assumed to be close to gas temperature) was up to 5500 K (for plasma without kerosene). Addition of kerosene caused the slight decrease of the rotational temperature (about 500 K).
- The hydrogen production rate was up to 470 NL[H₂]/h and the energy efficiency was 89.5 NL[H₂] per kWh of absorbed microwave energy.
- The investigated nozzleless, waveguide-supplied, cylindrical type MPS works very stable with various working gases. The high gas temperature makes it attractive tool for different gas processing at high flow rates [4, 5].
- The microwave plasma reforming methods can be also used for effective hydrogen production from alcohols [6, 7] and different other liquid fuels [present work].

